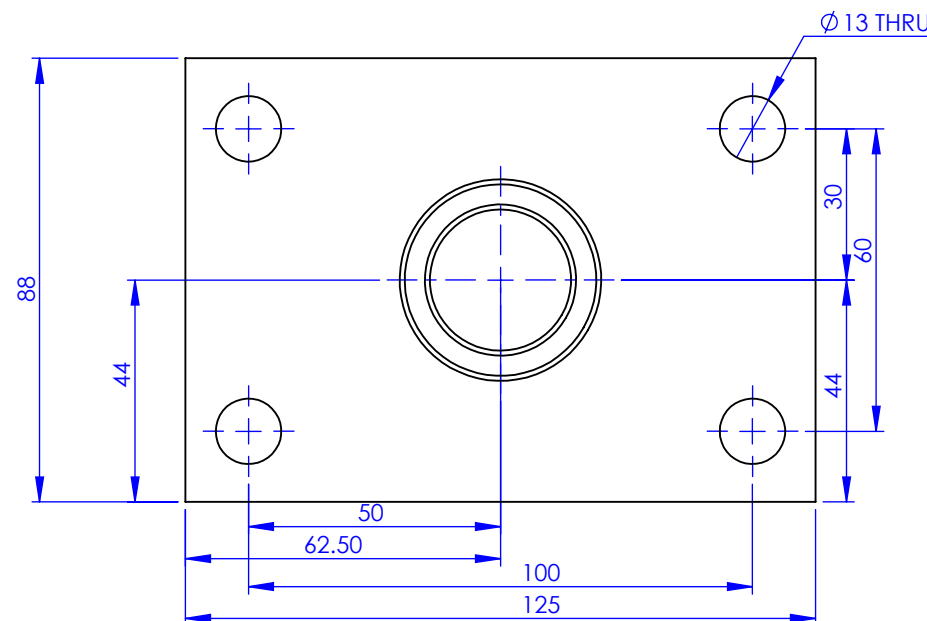


DEBURR



**B01C-610-M**  
Bore dia - 63mm  
Piston dia - 40mm  
Full stroke -100mm  
Lock cyl.area - 31.15cmsq

Surface Finish															ZONE	SCALE	1:1	PROJECTION	
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100			MATERILAS			
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12					--		
																	GROUP No:—	WEIGHT	
																	Block	Wt.Kgs	
			DESCRIPTION													Qty.	Casting/forging/ welding drg.no		
Drawn	Prabhakar	DESCRIPTION													01				
Checked	Prabhakar	<b>B01C-610-M</b> <b>Block cylinder</b>													Drawing NO				
Approved	19/09/21																		
Date	19/09/21																		
Clamping elements type	<b>CLASP</b> <b>BANGALORE-72</b>															SHEET: 1 of 1		Sheet No: 1/1	

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°

**CLASP**  
**BANGALORE-72**

DATE

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